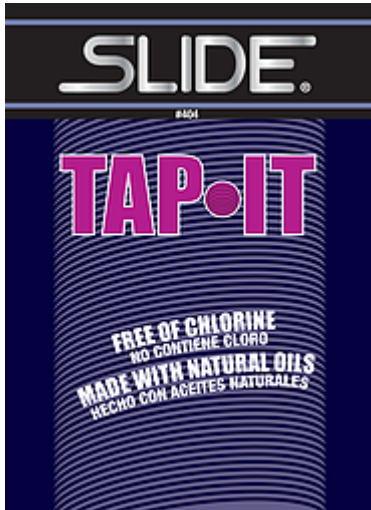


## TECHNICAL DATA SHEET



### Tap-It Bulk 40401B, 40405B, 40455B

#### Product Description

Tap-It Tapping Fluid is the ideal tapping fluid for all metals. It is made with natural oils, contains no chlorinated solvents, and is effective on tool steel, stainless, aluminum, bronze, zinc, and many other metals. It is also a great solution for reaming and dressing abrasive wheels.

#### Applications

Tapping Fluid

#### Unit Package Description

1, 5 and 55-gallon containers

#### Generic Description

Tapping Fluid

#### Approx. Net Weight Fill per Gal.

7

#### Net Weight Fill

1 - 55 gallons

#### Appearance

Clear Oily Colorless Liquid

#### Odor

None

#### Base Type

Oil

#### Evaporation Rate

Will Not Evaporate

#### HMIS Rating

1, 2, 0, B

#### DOT Proper Shipping Name

Not Regulated

#### Removal

Remove with organic or hydrocarbon solvents

#### Units Per Case

1

#### Case Weight (lbs)

Various

#### Working Temperature F

32 to 600 degrees

#### Working Temperature C

0 to 315 degrees

