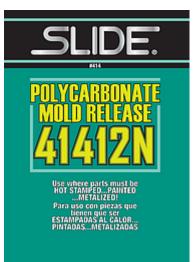


## TECHNICAL DATA SHEET





## Polycarbonate Mold Release Aerosol 41412

Product Description It's all in the name. Polycarbonate mold release.

Specially developed for polycarbonate resins, it will not interfere with part bonding, heat sealing, laminating, ultrasonic welding or post-decorating. Approved by SABIC for use with Lexan\* resin. \*Lexan is a registered trademark of SABIC.

**Applications** Mold Release

Unit Package Description 16 ounce aerosol

Generic Description Mold Release for Polycarbonate Resin

Net Weight Fill 11.5 net ounces

**UPC Code** 858799000141

Appearance Clear Oily Colorless Liquid

Odor Ether like

Flash Point F Not Applicable

Flash Point C Not Applicable

Base Type Paintable Silicone Fluid

**Evaporation Rate** Fast

**HMIS Rating** 1, 3, 0, B

DOT Proper Shipping Name UN 1950, Aerosols, Flammable, 2.1, Limited Quantity

 VOC % (Federal)
 57.49

 VOC g/L (Federal)
 506.2

 VOC lbs./Gal (Federal)
 4.224

Removal Remove with organic or hydrocarbon solvents

Units Per Case 12

Case Weight (lbs) 13

Working Temperature F 32 to 650 degrees

Working Temperature C 0 to 343 degrees

Propellant DME/152A

NFPA Aerosol Flammability Level 3

Independent Certifications UL recognized