1. IDENTIFICATION

Product identifier
Product Name
Econo-Spray 1 Mold Release Cylinder

Other means of identification
SDS #
40530P

Product Code
40530P

UN/ID No
UN1954

Recommended use of the chemical and restrictions on use
Recommended Use
Industrial mold release.

Details of the supplier of the safety data sheet
Supplier Address
Slide Products Inc.
430 Wheeling Road
Wheeling, IL 60090

Emergency telephone number
Company Phone Number
Phone: 1-847-541-7220
Fax: 1-847-541-7986

Emergency Telephone
INFOTRAC 1-352-323-3500 (International)
1-800-535-5053 (North America)

2. HAZARDS IDENTIFICATION

Appearance
Clear gas

Physical state
Gas

Classification

<table>
<thead>
<tr>
<th>Skin corrosion/irritation</th>
<th>Category 2</th>
</tr>
</thead>
<tbody>
<tr>
<td>Specific target organ toxicity (single exposure)</td>
<td>Category 3</td>
</tr>
<tr>
<td>Aspiration toxicity</td>
<td>Category 1</td>
</tr>
<tr>
<td>Flammable gases</td>
<td>Category 1</td>
</tr>
<tr>
<td>Gases under pressure</td>
<td>Compressed gas</td>
</tr>
</tbody>
</table>

Signal Word
Danger

Hazard statements

Causes skin irritation
May cause respiratory irritation. May cause drowsiness or dizziness
May be fatal if swallowed and enters airways
Extremely flammable gas
Contains gas under pressure; may explode if heated
Precautionary Statements - Prevention
Use personal protective equipment as required
Wash face, hands and any exposed skin thoroughly after handling
Do not breathe dust, fume, gas, mist, vapors, or spray
Use only outdoors or in a well-ventilated area
Keep away from heat, sparks, open flames, and hot surfaces. — No smoking

Precautionary Statements - Response
If exposed or concerned: Get medical advice/attention
IF ON SKIN: Wash with plenty of water and soap
Take off contaminated clothing and wash before reuse
IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing
IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician
Do NOT induce vomiting
LEAKING GAS FIRE: Do not extinguish, unless leak can be stopped safely
Eliminate all ignition sources if safe to do so

Precautionary Statements - Storage
Store locked up
Store in a well-ventilated place. Keep container tightly closed
Protect from sunlight

Precautionary Statements - Disposal
Dispose of contents/container to an approved waste disposal plant

Other hazards
Toxic to aquatic life with long lasting effects

3. COMPOSITION/INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>CAS No</th>
<th>Weight-%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Heptane</td>
<td>142-82-5</td>
<td>60-70</td>
</tr>
<tr>
<td>Propane</td>
<td>68476-86-8</td>
<td>25-35</td>
</tr>
<tr>
<td>Polydimethylsiloxane</td>
<td>63148-62-9</td>
<td>1-5</td>
</tr>
</tbody>
</table>

*If Chemical Name/CAS No is "proprietary" and/or Weight-% is listed as a range, the specific chemical identity and/or percentage of composition has been withheld as a trade secret.*

4. FIRST AID MEASURES

Description of first aid measures

General Advice
If exposed or concerned: Get medical advice/attention.

Eye Contact
Rinse thoroughly with plenty of water, also under the eyelids. If eye irritation persists: Get medical advice/attention.

Skin Contact
Wash with soap and water. Take off contaminated clothing. Wash contaminated clothing before reuse. If skin irritation persists, call a physician.

Inhalation
Remove to fresh air. If breathing is difficult, give oxygen.

Ingestion
Do NOT induce vomiting. Drink plenty of water or milk immediately. Call a physician or poison control center immediately.
Most important symptoms and effects, both acute and delayed

Symptoms
Irritating to mouth, throat, and stomach if ingested. Overexposure by inhalation can cause headaches, nausea, dizziness, decreased blood pressure. May cause skin irritation and defatting of skin with repeated/prolonged contact. Exposed individuals may experience eye tearing, redness and discomfort.

Indication of any immediate medical attention and special treatment needed

Notes to Physician
Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media
Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable Extinguishing Media
Not determined.

Specific Hazards Arising from the Chemical
Cylinders exposed to fire may vent. Vapors may form explosive mixtures with air. Pressurized container: May burst if heated.

Hazardous combustion products
Carbon oxides.

Protective equipment and precautions for firefighters
As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal Precautions
Use personal protective equipment as required.

Environmental precautions
See Section 12 for additional Ecological Information.

Methods and material for containment and cleaning up

Methods for Containment
Prevent further leakage or spillage if safe to do so.

Methods for Clean-Up
Keep in suitable, closed containers for disposal.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on Safe Handling
Use personal protection recommended in Section 8. Wash thoroughly after handling. Do not breathe dust, fume, gas, mist, vapors, or spray. Use only in well-ventilated areas. Keep away from heat, sparks, open flames, and hot surfaces. — No smoking. Do not spray on an open flame or other ignition source. Pressurized container: Do not pierce or burn, even after use.

Conditions for safe storage, including any incompatibilities

Storage Conditions
Keep containers tightly closed in a dry, cool and well-ventilated place. Keep away from heat. Protect from direct sunlight. Store away from sources of ignition. Store locked up.

Incompatible Materials
None known.
8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Exposure Guidelines

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>ACGIH TLV</th>
<th>OSHA PEL</th>
<th>NIOSH IDLH</th>
</tr>
</thead>
<tbody>
<tr>
<td>Heptane</td>
<td>STEL: 500 ppm</td>
<td>TWA: 500 ppm</td>
<td>IDLH: 750 ppm</td>
</tr>
<tr>
<td>142-82-5</td>
<td>TWA: 400 ppm</td>
<td>TWA: 2000 mg/m³</td>
<td>Ceiling: 440 ppm 15 min</td>
</tr>
<tr>
<td></td>
<td>(vacated) TWA: 400 ppm</td>
<td>(vacated) TWA: 1600 mg/m³</td>
<td>Ceiling: 1800 mg/m³ 15 min</td>
</tr>
<tr>
<td></td>
<td>(vacated) STEL: 500 ppm</td>
<td>(vacated) STEL: 2000 mg/m³</td>
<td>TWA: 85 ppm</td>
</tr>
</tbody>
</table>

Appropriate engineering controls

Engineering Controls  Apply technical measures to comply with the occupational exposure limits.

Individual protection measures, such as personal protective equipment

Eye/Face Protection  Safety glasses.

Skin and Body Protection  Protective gloves are not required, but recommended.

Respiratory Protection  Refer to 29 CFR 1910.134 for respiratory protection requirements.

General Hygiene Considerations  Handle in accordance with good industrial hygiene and safety practice.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Values</th>
<th>Remarks • Method</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical state</td>
<td>Gas</td>
<td></td>
</tr>
<tr>
<td>Appearance</td>
<td>Clear gas</td>
<td></td>
</tr>
<tr>
<td>Color</td>
<td>Clear</td>
<td></td>
</tr>
<tr>
<td>Odor</td>
<td>Not determined</td>
<td></td>
</tr>
<tr>
<td>Odor Threshold</td>
<td>Not determined</td>
<td></td>
</tr>
<tr>
<td>pH</td>
<td>Not determined</td>
<td></td>
</tr>
<tr>
<td>Melting point / freezing point</td>
<td>Not determined</td>
<td></td>
</tr>
<tr>
<td>Boiling point / boiling range</td>
<td>70 °C / 159 °F</td>
<td></td>
</tr>
<tr>
<td>Flash point</td>
<td>Not available</td>
<td></td>
</tr>
<tr>
<td>Evaporation Rate</td>
<td>Faster than ether</td>
<td></td>
</tr>
<tr>
<td>Flammability (Solid, Gas)</td>
<td>Not determined</td>
<td></td>
</tr>
<tr>
<td>Flammability Limit in Air</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Upper flammability or explosive limits</td>
<td>7.5%</td>
<td></td>
</tr>
<tr>
<td>Lower flammability or explosive limits</td>
<td>1.2%</td>
<td></td>
</tr>
<tr>
<td>Vapor Pressure</td>
<td>137 mm Hg</td>
<td></td>
</tr>
<tr>
<td>Vapor Density</td>
<td>Heavier than air</td>
<td></td>
</tr>
<tr>
<td>Relative Density</td>
<td>0.6288</td>
<td></td>
</tr>
<tr>
<td>Water Solubility</td>
<td>Not determined</td>
<td></td>
</tr>
<tr>
<td>Solubility in other solvents</td>
<td>Not determined</td>
<td></td>
</tr>
<tr>
<td>Partition Coefficient</td>
<td>Not determined</td>
<td></td>
</tr>
<tr>
<td>Autoignition temperature</td>
<td>Not determined</td>
<td></td>
</tr>
<tr>
<td>Decomposition temperature</td>
<td>Not determined</td>
<td></td>
</tr>
<tr>
<td>Kinematic viscosity</td>
<td>Not determined</td>
<td></td>
</tr>
<tr>
<td>Dynamic Viscosity</td>
<td>Not determined</td>
<td></td>
</tr>
<tr>
<td>Explosive Properties</td>
<td>Not determined</td>
<td></td>
</tr>
<tr>
<td>Oxidizing Properties</td>
<td>Not determined</td>
<td></td>
</tr>
</tbody>
</table>
10. STABILITY AND REACTIVITY

Reactivity
Not reactive under normal conditions.

Chemical stability
Stable under recommended storage conditions.

Possibility of hazardous reactions
None under normal processing.

Hazardous Polymerization
Hazardous polymerization does not occur.

Conditions to Avoid
Do not puncture or incinerate cylinders.

Incompatible materials
None known.

Hazardous decomposition products
Carbon oxides.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Eye Contact
Avoid contact with eyes.

Skin Contact
Causes skin irritation.

Inhalation
Do not inhale.

Ingestion
Do not ingest.

Component Information

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Oral LD50</th>
<th>Dermal LD50</th>
<th>Inhalation LC50</th>
</tr>
</thead>
<tbody>
<tr>
<td>Heptane 142-82-5</td>
<td>-</td>
<td>= 3000 mg/kg (Rabbit)</td>
<td>= 103 g/m³ (Rat) 4 h</td>
</tr>
<tr>
<td>Polydimethylsiloxane 63148-62-9</td>
<td>&gt; 24 g/kg (Rat) &gt; 17 g/kg (Rat)</td>
<td>&gt; 2 g/kg (Rabbit)</td>
<td>-</td>
</tr>
</tbody>
</table>

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms
Please see section 4 of this SDS for symptoms.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Carcinogenicity
Based on the information provided, this product does not contain any carcinogens or potential carcinogens as listed by OSHA, IARC or NTP.

STOT - single exposure
May cause respiratory irritation. May cause drowsiness or dizziness.

Aspiration hazard
May be fatal if swallowed and enters airways.

Numerical measures of toxicity
Not determined
12. ECOLOGICAL INFORMATION

Ecotoxicity
Toxic to aquatic life with long lasting effects.

Component Information

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Algae/aquatic plants</th>
<th>Fish</th>
<th>Crustacea</th>
</tr>
</thead>
<tbody>
<tr>
<td>Heptane</td>
<td>375.0: 96 h Cichlid fish mg/L LC50</td>
<td>10: 24 h Daphnia magna mg/L EC50</td>
<td></td>
</tr>
<tr>
<td>142-82-5</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Persistence/Degradability
Not determined.

Bioaccumulation
There is no data for this product.

Mobility

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Partition coefficient</th>
</tr>
</thead>
<tbody>
<tr>
<td>Heptane</td>
<td>4.66</td>
</tr>
<tr>
<td>142-82-5</td>
<td></td>
</tr>
<tr>
<td>Propane</td>
<td>&lt;=2.8</td>
</tr>
<tr>
<td>68476-86-8</td>
<td></td>
</tr>
</tbody>
</table>

Other Adverse Effects
Not determined

13. DISPOSAL CONSIDERATIONS

Waste Treatment Methods

Disposal of Wastes
Disposal should be in accordance with applicable regional, national and local laws and regulations.

Contaminated Packaging
Disposal should be in accordance with applicable regional, national and local laws and regulations.

California Hazardous Waste Status

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>California Hazardous Waste Status</th>
</tr>
</thead>
<tbody>
<tr>
<td>Heptane</td>
<td>Toxic Ignitable</td>
</tr>
<tr>
<td>142-82-5</td>
<td></td>
</tr>
</tbody>
</table>

14. TRANSPORT INFORMATION

Note
Please see current shipping paper for most up to date shipping information, including exemptions and special circumstances.

DOT

<table>
<thead>
<tr>
<th>UN/ID No</th>
<th>Proper Shipping Name</th>
<th>Hazard class</th>
</tr>
</thead>
<tbody>
<tr>
<td>UN1954</td>
<td>Compressed gas, flammable, n.o.s. (Heptane, propane)</td>
<td>2.1</td>
</tr>
</tbody>
</table>

IATA

<table>
<thead>
<tr>
<th>UN number</th>
<th>Proper Shipping Name</th>
<th>Transport hazard class(es)</th>
</tr>
</thead>
<tbody>
<tr>
<td>UN1954</td>
<td>Compressed gas, flammable, n.o.s. (Heptane, propane)</td>
<td>2.1</td>
</tr>
</tbody>
</table>
IMDG
UN number UN1954
Proper Shipping Name Compressed gas, flammable, n.o.s. (Heptane, propane)
Transport hazard class(es) 2.1
Marine Pollutant Yes

15. REGULATORY INFORMATION

International Inventories

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>TSCA</th>
<th>DSL/NDSL</th>
<th>EINECS/ELINCS</th>
<th>ENCS</th>
<th>IECSC</th>
<th>KECL</th>
<th>PICCS</th>
<th>AICS</th>
</tr>
</thead>
<tbody>
<tr>
<td>Heptane</td>
<td>X</td>
<td>X</td>
<td>X</td>
<td>X</td>
<td>X</td>
<td>X</td>
<td>X</td>
<td>X</td>
</tr>
<tr>
<td>Propane</td>
<td>X</td>
<td>X</td>
<td>X</td>
<td>X</td>
<td>X</td>
<td>X</td>
<td>X</td>
<td>X</td>
</tr>
<tr>
<td>Polydimethylsiloxane</td>
<td>X</td>
<td>X</td>
<td>X</td>
<td>X</td>
<td>X</td>
<td>X</td>
<td>X</td>
<td>X</td>
</tr>
</tbody>
</table>

Legend:
- TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
- DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
- EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
- ENCS - Japan Existing and New Chemical Substances
- IECSC - China Inventory of Existing Chemical Substances
- KECL - Korean Existing and Evaluated Chemical Substances
- PICCS - Philippines Inventory of Chemicals and Chemical Substances
- AICS - Australian Inventory of Chemical Substances

US Federal Regulations

CERCLA
This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355).

SARA 313
Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

CWA (Clean Water Act)
This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

US State Regulations

California Proposition 65
This product does not contain any Proposition 65 chemicals.

U.S. State Right-to-Know Regulations

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>New Jersey</th>
<th>Massachusetts</th>
<th>Pennsylvania</th>
</tr>
</thead>
<tbody>
<tr>
<td>Heptane 142-82-5</td>
<td>X</td>
<td>X</td>
<td>X</td>
</tr>
</tbody>
</table>
## 16. OTHER INFORMATION

<table>
<thead>
<tr>
<th>NFPA</th>
<th>Health Hazards</th>
<th>Flammability</th>
<th>Instability</th>
<th>Special Hazards</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Not determined</td>
<td>Not determined</td>
<td>Not determined</td>
<td>Not determined</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>HMIS</th>
<th></th>
<th>Flammability</th>
<th>Physical hazards</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>1</td>
<td>4</td>
<td>0</td>
<td>B</td>
</tr>
</tbody>
</table>

**Issue Date:** 12-Mar-2019  
**Revision Date:** 12-Mar-2019  
**Revision Note:** New format

**Disclaimer**

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet