1. IDENTIFICATION

Product Identifier
Product Name
Slide Bulk Cutting Oil

Other means of identification
SDS #
413BULK

Product Code
413HBBULK (SDS applies to pint, 1G, 5G, and 55G sizes)

Recommended use of the chemical and restrictions on use
Recommended Use
Industrial cutting fluid.

Details of the supplier of the safety data sheet
Supplier Address
Slide Products Inc.
430 S. Wheeling Road
Wheeling, IL 60090

Emergency Telephone Number
Company Phone Number
Phone: 1-847-541-7220
Fax: 1-847-541-7986

Emergency Telephone (24 hr)
INFOTRAC 1-352-323-3500 (International)
1-800-535-5053 (North America)

2. HAZARDS IDENTIFICATION

Appearance  Brown viscous oil
Physical State  Viscous oil
Odor  Solvent odor

Classification

<table>
<thead>
<tr>
<th></th>
<th>Category</th>
</tr>
</thead>
<tbody>
<tr>
<td>Skin corrosion/irritation</td>
<td>2</td>
</tr>
<tr>
<td>Serious eye damage/eye irritation</td>
<td>2</td>
</tr>
<tr>
<td>Carcinogenicity</td>
<td>1A</td>
</tr>
<tr>
<td>Reproductive toxicity</td>
<td>1B</td>
</tr>
<tr>
<td>Specific target organ toxicity (repeated exposure)</td>
<td>2</td>
</tr>
</tbody>
</table>

Signal Word
Danger

Hazard Statements
Causes skin irritation
Causes serious eye irritation
May cause cancer
May damage fertility or the unborn child
May cause damage to organs through prolonged or repeated exposure
Precautionary Statements - Prevention
Obtain special instructions before use
Do not handle until all safety precautions have been read and understood
Use personal protective equipment as required
Wash face, hands and any exposed skin thoroughly after handling
Wear eye/face protection
Do not breathe dust/fume/gas/mist/vapors/spray

Precautionary Statements - Response
If exposed or concerned: Get medical advice/attention
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
If eye irritation persists: Get medical advice/attention
IF ON SKIN: Wash with plenty of soap and water
Take off contaminated clothing and wash it before reuse
If skin irritation occurs: Get medical advice/attention

Precautionary Statements - Storage
Store locked up

Precautionary Statements - Disposal
Dispose of contents/container to an approved waste disposal plant

3. COMPOSITION/INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>CAS No</th>
<th>Weight-%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Severely Hydrotreated Heavy Naphthenic Petroleum Oil</td>
<td>64742-52-5</td>
<td>75-90</td>
</tr>
<tr>
<td>n-Propyl bromide</td>
<td>106-94-5</td>
<td>12-30</td>
</tr>
</tbody>
</table>

**If Chemical Name/CAS No is "proprietary" and/or Weight-% is listed as a range, the specific chemical identity and/or percentage of composition has been withheld as a trade secret.**

4. FIRST-AID MEASURES

First Aid Measures

General Advice
If exposed or concerned: Get medical advice/attention.

Eye Contact
Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.

Skin Contact
Wash with plenty of soap and water. Take off contaminated clothing and wash it before reuse. If skin irritation occurs: Get medical advice/attention.

Inhalation
Remove to fresh air.

Ingestion
Clean mouth with water and drink afterwards plenty of water.

Most important symptoms and effects

Symptoms
Causes skin irritation. Causes serious eye irritation. May cause cancer. May damage fertility or the unborn child. May cause damage to organs through prolonged or repeated exposure.

Indication of any immediate medical attention and special treatment needed

Notes to Physician
Treat symptomatically.
5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media
Carbon dioxide (CO2). Foam. Dry chemical. Water spray (fog).

Unsuitable Extinguishing Media Not determined.

Specific Hazards Arising from the Chemical
May form HCl, HF and traces of Phosgene upon Pyrolysis.


Protective equipment and precautions for firefighters
As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal Precautions Use personal protective equipment as required.

Methods and material for containment and cleaning up

Methods for Containment Prevent further leakage or spillage if safe to do so.

Methods for Clean-Up Absorb on fire-retardant sawdust or clay. Dispose at appropriate waste disposal facility in accordance with applicable local, state and federal regulation.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on Safe Handling Handle in accordance with good industrial hygiene and safety practice. Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Use personal protective equipment as required. Wash face, hands, and any exposed skin thoroughly after handling. Wear eye/face protection. Do not breathe dust/fume/gas/mist/vapors/spray.

Conditions for safe storage, including any incompatibilities

Storage Conditions Store locked up.

Incompatible Materials Strong oxidizing agents.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Exposure Guidelines

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>ACGIH TLV</th>
<th>OSHA PEL</th>
<th>NIOSH IDLH</th>
</tr>
</thead>
<tbody>
<tr>
<td>Severely Hydrotreated Heavy Naphthenic</td>
<td>TWA: 5 mg/m³ (oil mist)</td>
<td>TWA: 5 mg/m³ (oil mist)</td>
<td>TWA: none estab.</td>
</tr>
<tr>
<td>Petroleum Oil 64742-52-5</td>
<td>STEL: 10 mg/m³ (oil mist)</td>
<td>STEL: none estab.</td>
<td>STEL: none estab.</td>
</tr>
<tr>
<td>n-Propyl bromide</td>
<td>TWA: 0.1 ppm</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>106-94-5</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Appropriate engineering controls

Engineering Controls Ventilation systems.
Individual protection measures, such as personal protective equipment

Eye/Face Protection  Proper eye care is needed in all industrial operations.

Skin and Body Protection  Recommended, but not required.

Respiratory Protection  Not needed with adequate ventilation.

General Hygiene Considerations  Handle in accordance with good industrial hygiene and safety practice.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Values</th>
<th>Remarks</th>
<th>Method</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical State</td>
<td>Viscous oil</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Appearance</td>
<td>Brown viscous oil</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Color</td>
<td>Brown</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Odor</td>
<td>Solvent odor</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Odor Threshold</td>
<td>Not determined</td>
<td></td>
<td></td>
</tr>
<tr>
<td>pH</td>
<td>Not determined</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Melting Point/Freezing Point</td>
<td>-17.8 °C / 0 °F</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Boiling Point/Boiling Range</td>
<td>93.3-232.2 °C / 200-450 °F</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Flash Point</td>
<td>157.2 °C / 315 °F</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Evaporation Rate</td>
<td>Does not evaporate</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Flammability (Solid, Gas)</td>
<td>Liquid-Not applicable</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Upper Flammability Limits</td>
<td>Not available</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Lower Flammability Limit</td>
<td>Not available</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Vapor Pressure</td>
<td>59 mm Hg</td>
<td>@ 21 °C (70 °F)</td>
<td></td>
</tr>
<tr>
<td>Vapor Density</td>
<td>&gt;1</td>
<td></td>
<td>(Air = 1)</td>
</tr>
<tr>
<td>Specific Gravity</td>
<td>0.9</td>
<td></td>
<td>(Water = 1)</td>
</tr>
<tr>
<td>Water Solubility</td>
<td>Nil</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Solubility in other solvents</td>
<td>Not determined</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Partition Coefficient</td>
<td>Not determined</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Auto-ignition Temperature</td>
<td>Not determined</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Decomposition Temperature</td>
<td>Not determined</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Kinematic Viscosity</td>
<td>Not determined</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Dynamic Viscosity</td>
<td>Not determined</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Explosive Properties</td>
<td>Not determined</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Oxidizing Properties</td>
<td>Not determined</td>
<td></td>
<td></td>
</tr>
<tr>
<td>VOC Content</td>
<td>100%</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

10. STABILITY AND REACTIVITY

Reactivity  
Not reactive under normal conditions.

Chemical Stability  
Stable under recommended storage conditions.

Possibility of Hazardous Reactions  
None under normal processing.

Hazardous Polymerization  
Under normal conditions of storage and use, hazardous polymerization will not occur.

Conditions to Avoid  
Keep out of reach of children.

Incompatible Materials  
Strong oxidizing agents.
11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information

Eye Contact
Causes serious eye irritation.

Skin Contact
Causes skin irritation.

Inhalation
Do not inhale.

Ingestion
Do not ingest.

Component Information

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>Oral LD50</th>
<th>Dermal LD50</th>
<th>Inhalation LC50</th>
</tr>
</thead>
<tbody>
<tr>
<td>n-Propyl bromide</td>
<td>= 3600 mg/kg (Rat)</td>
<td>-</td>
<td>= 253 g/m³ (Rat) 30 min</td>
</tr>
<tr>
<td>106-94-5</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Information on physical, chemical and toxicological effects

Symptoms
Please see section 4 of this SDS for symptoms.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Carcinogenicity
May cause cancer.

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>ACGIH</th>
<th>IARC</th>
<th>NTP</th>
<th>OSHA</th>
</tr>
</thead>
<tbody>
<tr>
<td>Severely Hydrotreated Heavy Naphthenic Petroleum Oil 64742-52-5</td>
<td>A2</td>
<td>Group 1</td>
<td></td>
<td>X</td>
</tr>
<tr>
<td>n-Propyl bromide 106-94-5</td>
<td>A3</td>
<td>Reasonably Anticipated</td>
<td></td>
<td>X</td>
</tr>
</tbody>
</table>

Legend

ACGIH (American Conference of Governmental Industrial Hygienists)
A2 - Suspected Human Carcinogen
IARC (International Agency for Research on Cancer)
Group 1 - Carcinogenic to Humans
OSHA (Occupational Safety and Health Administration of the US Department of Labor)
X - Present

Reproductive toxicity
May damage fertility or the unborn child.

STOT - repeated exposure
May cause damage to organs through prolonged or repeated exposure.

Numerical measures of toxicity
Not determined

12. ECOLOGICAL INFORMATION

Ecotoxicity
The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.
Component Information

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>Algae/aquatic plants</th>
<th>Fish</th>
<th>Toxicity to microorganisms</th>
<th>Crustacea</th>
</tr>
</thead>
<tbody>
<tr>
<td>Severely Hydrotreated Heavy Naphthenic Petroleum Oil 64742-52-5</td>
<td></td>
<td>5000: 96 h Oncorhynchus mykiss mg/L LC50</td>
<td></td>
<td>1000: 48 h Daphnia magna mg/L EC50</td>
</tr>
<tr>
<td>n-Propyl bromide 106-94-5</td>
<td></td>
<td>67.3: 96 h Pimephales promelas mg/L LC50 flow-through</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Persistence/Degradability
Not determined.

Bioaccumulation
Not determined.

Mobility

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>Partition Coefficient</th>
</tr>
</thead>
<tbody>
<tr>
<td>n-Propyl bromide 106-94-5</td>
<td>2.1</td>
</tr>
</tbody>
</table>

Other Adverse Effects
Not determined

13. DISPOSAL CONSIDERATIONS

Waste Treatment Methods

Disposal of Wastes
Disposal should be in accordance with applicable regional, national and local laws and regulations.

Contaminated Packaging
Disposal should be in accordance with applicable regional, national and local laws and regulations.

14. TRANSPORT INFORMATION

DOT
Not regulated

IATA
Not regulated

IMDG
Not regulated

15. REGULATORY INFORMATION

International Inventories

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>TSCA</th>
<th>DSL</th>
<th>NDSL</th>
<th>EINECS</th>
<th>ELINCS</th>
<th>ENCS</th>
<th>IECSC</th>
<th>KECL</th>
<th>PICCS</th>
<th>AICS</th>
</tr>
</thead>
<tbody>
<tr>
<td>Severely Hydrotreated Heavy Naphthenic Petroleum Oil</td>
<td>Present</td>
<td>X</td>
<td></td>
<td>Present</td>
<td></td>
<td>X</td>
<td>Present</td>
<td>X</td>
<td></td>
<td></td>
</tr>
<tr>
<td>n-Propyl bromide 106-94-5</td>
<td>Present</td>
<td>X</td>
<td></td>
<td>Present</td>
<td></td>
<td>X</td>
<td>Present</td>
<td>X</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Legend:
US Federal Regulations

CERCLA
This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355).

SARA 313
Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

CWA (Clean Water Act)
This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

US State Regulations

California Proposition 65
This product contains the following Proposition 65 chemicals.

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>California Proposition 65</th>
</tr>
</thead>
<tbody>
<tr>
<td>n-Propyl bromide - 106-94-5</td>
<td>Developmental</td>
</tr>
<tr>
<td></td>
<td>Female Reproductive</td>
</tr>
<tr>
<td></td>
<td>Male Reproductive</td>
</tr>
</tbody>
</table>

U.S. State Right-to-Know Regulations

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>New Jersey</th>
<th>Massachusetts</th>
<th>Pennsylvania</th>
</tr>
</thead>
<tbody>
<tr>
<td>n-Propyl bromide 106-94-5</td>
<td>X</td>
<td>X</td>
<td>X</td>
</tr>
</tbody>
</table>

16. OTHER INFORMATION

<table>
<thead>
<tr>
<th>NFPA Health Hazards</th>
<th>Flammability</th>
<th>Instability</th>
<th>Special Hazards</th>
</tr>
</thead>
<tbody>
<tr>
<td>Not determined</td>
<td>Not determined</td>
<td>Not determined</td>
<td>Not determined</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>HMIS Health Hazards</th>
<th>Flammability</th>
<th>Physical Hazards</th>
<th>Personal Protection</th>
</tr>
</thead>
<tbody>
<tr>
<td>2</td>
<td>2</td>
<td>0</td>
<td>G</td>
</tr>
</tbody>
</table>

Issue Date: 01-Sep-2012
Revision Date: 31-Mar-2015
Revision Note: New format

Disclaimer
The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet