



Safety Data Sheet
Polycarbonate Mold Release

SDS Revision Date: 06/03/2025

Section 1. Identification

Product identifier 41412

Product Identity Polycarbonate Mold Release

Other means of identification Polycarbonate Mold Release

Relevant identified uses of the substance or mixture and uses advised against

Industrial Mold Release

Details of the supplier of the safety data sheet

Company Name Slide Products Inc.
430 Wheeling Road
Wheeling, IL 60090

Emergency

24 hour Emergency Telephone No. Emergency Telephone INFOTRAC 1-352-323-3500
(International)
1-800-535-5053 (North America)

Customer Service: Phone: 1-847-541-7220
Fax: 1-847-541-7986

Section 2. Hazard(s) identification

Classification of the substance or mixture

Flam. Gas 1;H220	Extremely flammable gas.
Press. Gas;H280	Contains gas under pressure; may explode if heated.
{PCField5d}	May cause drowsiness or dizziness.
Simple Asphyxiant	May displace oxygen and cause rapid suffocation.

Label elements**Danger**

H220 Extremely flammable gas.

H280 Contains gas under pressure; may explode if heated.

H336 May cause drowsiness and dizziness.

May displace oxygen and cause rapid suffocation.

[Prevention]:

P210 Keep away from heat, sparks, open flames, and other ignition sources - No smoking.

P261 Avoid breathing dust, fume, gas, mist, vapours, spray.

P271 Use only outdoors or in a well-ventilated area.

[Response]:

P304+340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.

P312 Call a POISON CENTER, doctor or physician if you feel unwell.

P377 Leaking gas fire - do not extinguish unless leak can be stopped safely.

P381 In case of leakage, eliminate all ignition sources.

[Storage]:

P403+233 Store in a well ventilated place. Keep container tightly closed.

P405 Store locked up.

P410+403 Protect from sunlight. Store in a well ventilated place.

[Disposal]:

P501 Dispose of contents or container in accordance with local and national regulations.

Section 3. Composition/information on ingredients

This product contains the following substances that present a hazard within the meaning of the NOM-018-STPS-2015 Regulation.

Ingredient/Chemical Designations	Weight %	GHS Classification	Notes
Dimethyl ether CAS Number: 115-10-6	50 - 60	Flam. Gas 1;H220 Press. Gas;H280	----
1,1-Difluoroethane CAS Number: 75-37-6	30 - 55	Flam. Gas 1;H220 Liquified Gas;H280 STOT SE 3;H336 Simple Asphyxiant	----
Polysiloxanes, lauryl Me, Me 2-phenylpropyl CAS Number: 68037-76-3	1 - 5	Not Classified	----

The actual concentration or concentration range is withheld as a trade secret.

*PBT/vPvB - PBT, vPvM or vPvB-substance.

The full texts of the phrases are shown in Section 16.

Section 4. First aid measures

Description of first aid measures

General In all cases of doubt, or when symptoms persist, seek medical attention.

Never give anything by mouth to an unconscious person.

Inhalation Remove to fresh air, keep patient warm and at rest. If breathing is irregular or stopped, give artificial respiration. If unconscious, place in the recovery position and obtain immediate medical attention. Give nothing by mouth.

Eyes Irrigate copiously with clean water for at least 15 minutes, holding the eyelids apart and seek medical attention.

Skin Remove contaminated clothing. Wash skin thoroughly with soap and water or use a recognized skin cleanser.

Ingestion If swallowed obtain immediate medical attention. Keep at rest. Do NOT induce vomiting.

Most important symptoms and effects, both acute and delayed

Overview No chronic toxicity or long term toxicity information available. Treat symptomatically. Exposure to solvent vapour concentrations from the component solvents in excess of the stated occupational exposure limits may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Symptoms include headache, nausea, dizziness, fatigue, muscular weakness, drowsiness and in extreme cases, loss of consciousness.

Repeated or prolonged contact with the preparation may cause removal of natural fat from the skin resulting in dryness, irritation and possible non-allergic contact dermatitis. Solvents may also be absorbed through the skin. Splashes of liquid in the eyes may cause irritation and soreness with possible reversible damage. See section 2 for further details.

Section 5. Fire-fighting measures

Extinguishing media

Recommended extinguishing media; alcohol resistant foam, CO₂, powder, water spray.
Unsuitable extinguishing media: Do not use; water jet.

Special hazards arising from the substance or mixture

Hazardous decomposition: High temperatures and fires may produce such toxic substances as carbon monoxide and carbon dioxide.

Keep away from heat, sparks, open flames, and other ignition sources - No smoking.
Avoid breathing dust, fume, gas, mist, vapours, spray.

Advice for fire-fighters

As with all fires, wear positive pressure, self-contained breathing apparatus, (SCBA) with a full face piece and protective clothing. Persons without respiratory protection should leave area. Wear SCBA during clean-up immediately after fire. No smoking.

ERG Guide No.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Put on appropriate personal protective equipment (see section 8).
Use good personal hygiene practices. Wash hands before eating, drinking, smoking or using toilet. Promptly remove soiled clothing and wash thoroughly before reuse.

Environmental precautions

Do not allow spills to enter drains or waterways.

Methods and material for containment and cleaning up

Ventilate the area and avoid breathing vapours. Take the personal protective measures listed in section 8.

Contain and absorb spillage with non-combustible materials e.g. sand, earth, and vermiculite. Place in closed containers outside buildings and dispose of according to the Waste Regulations.

Section 7. Handling and storage

Precautions for safe handling

Handle containers carefully to prevent damage and spillage.
See section 2 for further details. - [Prevention]:

Conditions for safe storage, including any incompatibilities

Incompatible materials: Strong oxidizing agents and acids.
See section 2 for further details. - [Storage]:

Specific end use(s)

No available information

Section 8. Exposure controls / personal protection

Control parameters

Exposure Limits

CAS No.	Ingredient	Source	Value
75-37-6	1,1-Difluoroethane	ACGIH	No Established Limit
		DNEL Local Exposure	No Established Limit
		DNEL Systematic Exposure	No Established Limit
		National	No Established Limit
115-10-6	Dimethyl ether	ACGIH	TWA: 1000 ppm
		DNEL Local Exposure	No Established Limit
		DNEL Systematic Exposure	No Established Limit
		National	No Established Limit
68037-76-3	Polysiloxanes, lauryl Me, Me 2-phenylpropyl	ACGIH	No Established Limit
		DNEL Local Exposure	No Established Limit
		DNEL Systematic Exposure	No Established Limit
		National	No Established Limit

Exposure controls

Respiratory If workers are exposed to concentrations above the exposure limit they must use the appropriate, certified respirators.

Eyes Protective safety glasses recommended.

Skin Avoid skin contact. Protective gloves recommended.

Engineering Controls Provide adequate ventilation. Where reasonably practicable this should be achieved by the use of local exhaust ventilation and good general extraction. If these are not sufficient to maintain concentrations of particulates and any vapour below occupational exposure limits suitable respiratory protection must be worn.

Other Work Practices Use good personal hygiene practices. Wash hands before eating, drinking, smoking or using toilet. Promptly remove soiled clothing and wash thoroughly before reuse.

See section 2 for further details.

Section 9. Physical and chemical properties

Appearance	Colorless Pressurized aerosol dispensed as a mist.
Odour	No Odour
Odour threshold	Not determined
pH	No available information
Melting point / freezing point	<-45 °C/<-50 °F
Initial boiling point and boiling range	No available information
Flash Point	No available information
Evapouration rate (Ether = 1)	No available information
Flammability (solid, gas)	Gas
Upper/lower flammability or explosive limits	Lower Explosive Limit: No available information Upper Explosive Limit: No available information
Vapour pressure (Pa)	No available information
Vapour Density	>1 (Air=1)
Relative Density	0.81 (Water=1)
Solubility in Water	No available information
Partition coefficient n-octanol/water (Log Kow)	No available information
Auto-ignition temperature	No available information
Decomposition temperature	No available information
Viscosity (cSt)	No available information
Oxidising properties	No available information
Explosive properties	No available information
Density	Weight per gallon: 6.79
Other information	No other relevant information.

Section 10. Stability and reactivity

Reactivity

Hazardous Polymerization will not occur.

Chemical stability

Stable under normal circumstances.

Possibility of hazardous reactions

No available information

Conditions to avoid

Excessive heat and open flame.

Incompatible materials

Strong oxidizing agents and acids.

Hazardous decomposition products

High temperatures and fires may produce such toxic substances as carbon monoxide and carbon dioxide.

Section 11. Toxicological information

Acute toxicity

Exposure to solvent vapour concentrations from the component solvents in excess of the stated occupational exposure limits may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Symptoms include headache, nausea, dizziness, fatigue, muscular weakness, drowsiness and in extreme cases, loss of consciousness.

Repeated or prolonged contact with the preparation may cause removal of natural fat from the skin resulting in dryness, irritation and possible non-allergic contact dermatitis. Solvents may also be absorbed through the skin. Splashes of liquid in the eyes may cause irritation and soreness with possible reversible damage.

Note: When no route specific LD50 data is available for an acute toxin, the converted acute toxicity point estimate was used in the calculation of the product's ATE (Acute Toxicity Estimate).

Ingredient	Oral LD50, mg/kg	Skin LD50, mg/kg	Inhalation vapour LC50, mg/L/4hr	Inhalation Dust/Mist LC50, mg/L/4hr	Inhalation Gas LC50, ppm
Dimethyl ether - (115-10-6)	No data available.	No data available.	308.00, Rat - Category: NA	No data available.	No data available.
1,1-Difluoroethane - (75-37-6)	No data available.	No data available.	No data available.	No data available.	No data available.
Polysiloxanes, lauryl Me, Me 2-phenylpropyl - (68037-76-3)	No data available.	No data available.	No data available.	No data available.	No data available.

Carcinogen Data

CAS No.	Ingredient	Source	Value
75-37-6	1,1-Difluoroethane	IARC	Group 1: No; Group 2a: No; Group 2b: No; Group 3: No; Group 4: No;
		ACGIH	No Established Limit
115-10-6	Dimethyl ether	IARC	Group 1: No; Group 2a: No; Group 2b: No; Group 3: No; Group 4: No;
		ACGIH	No Established Limit
68037-76-3	Polysiloxanes, lauryl Me, Me 2-phenylpropyl	IARC	Group 1: No; Group 2a: No; Group 2b: No; Group 3: No; Group 4: No;
		ACGIH	No Established Limit

Classification	Category	Hazard Description
Acute toxicity (oral)	---	Not Applicable
Acute toxicity (dermal)	---	Not Applicable
Acute toxicity (inhalation)	---	Not Applicable
Skin corrosion/irritation	---	Not Applicable
Serious eye damage/irritation	---	Not Applicable
Respiratory sensitization	---	Not Applicable
Skin sensitization	---	Not Applicable
Germ cell mutagenicity	---	Not Applicable
Carcinogenicity	---	Not Applicable
Reproductive toxicity	---	Not Applicable
STOT-single exposure	---	Not Applicable
STOT-single exposure	3	May cause drowsiness or dizziness.
STOT-repeated exposure	---	Not Applicable
Aspiration hazard	---	Not Applicable

Possible routes of entry:No available information

Symptoms and effects, both acute and delayed:

No chronic toxicity or long term toxicity information available. Treat symptomatically.

Inhalation May cause drowsiness or dizziness.

Section 12. Ecological information

Toxicity

No additional information provided for this product. See Section 3 for chemical specific data.

Aquatic Ecotoxicity

Ingredient	96 hr LC50 fish, mg/L	48 hr EC50 crustacea, mg/L	ErC50 algae, mg/L
Dimethyl ether - (115-10-6)	1,783.04, Fish	755.55, Daphnia sp	154.92, Algae
1,1-Difluoroethane - (75-37-6)	No data available.	No data available.	No data available.
Polysiloxanes, lauryl Me, Me 2-phenylpropyl - (68037-76-3)	No data available.	No data available.	No data available.

Persistence and degradability

There is no data available on the preparation itself.

Bioaccumulative potential

No available information

Mobility in soil

No available information

Results of PBT and vPvB assessment

This product contains no PBT/vPvB/vPvM chemicals.

Other adverse effects

No available information

Section 13. Disposal considerations

Waste treatment methods

Observe all federal, provincial and local regulations when disposing of this substance.

Section 14. Transport information

When shipped in containers of 0.3 gallons (1 L) or less this material may be reclassified in accordance with DOT regulations 49 CFR 173.150 / IATA DGR packing instruction Y341/ IMDG Code 3.4 as: Limited Quantity.

Classification Method: Classified as per Part 2, Sections 2.1-2.8 of the Transportation of Dangerous Goods Regulations.

	SCT (Domestic Surface Transportation)	IMO / IMDG (Ocean Transportation)	ICAO/IATA
UN number	UN1950	UN1950	UN1950
UN proper shipping name	Aerosols	Aerosols, flammable (each not exceeding 1 L capacity)	Aerosols, flammable
Transport hazard class(es)	Class:2.1 Sub Class: Not Applicable	Class:2.1 Sub Class: Not Applicable	Class:2.1 Sub Class: Not Applicable
Packing group	Not Applicable	Not Applicable	Not Applicable

Environmental hazards

IMDG Marine Pollutant: No;

Special precautions for user

No available information

Section 15. Regulatory information

This product has been classified in accordance with the hazard criteria of NOM-018-STPS-2015 and the SDS contains the information required by those regulations.

Mexico - National Inventory of Chemical Substances (INSQ):

1,1-Difluoroethane

Dimethyl ether



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Section 16. Other information

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NFPA

Health Hazards
Not determined

Flammability
Not determined

Instability
Not determined

Special Hazards
Not determined

HMIS

Health Hazards
1

Flammability
3

Physical Hazards
0

Personal Protection
B

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The full text of the phrases appearing in section 3 is:

H220 Extremely flammable gas.

H280 Contains gas under pressure; may explode if heated.

H336 May cause drowsiness and dizziness.

Disclaimer: The information presented herein is supplied as a guide to those who handle or use this product. Safe work practices must be employed when working with any materials. It is important that the end user makes a determination regarding the adequacy of the safety procedures employed during the use of this product.

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