

## TECHNICAL DATA SHEET



Safe for use with all plastics Seguro para ser usado con todos los plásticos

Use where parts must be painted, hot stamped or metalized Para uso en partes que tienen que pintárse, estampárse al calor o metalizárce



## Paintable Mold Release Aerosol 40012N

## **Product Description**

This Paintable Mold Release is UL recognized and requires no special cleaning. It will not interfere with part bonding, heat sealing, laminating, ultrasonic welding or post-decorating operations. You get perfect finishes every time and more cycles per can over other comparable releases. Extremely effective for investment wax casting, injection and compression molding.

**Applications** Mold Release

Unit Package Description 16 ounce aerosol

Generic Description Paintable Mold Release

Net Weight Fill 11.5 net ounces

**UPC Code** 858799000004

Appearance Clear Oily Colorless Liquid

Odor Ether like

Flash Point F Not Applicable

Flash Point C Not Applicable

Base Type Paintable Silicone Fluid

**Evaporation Rate** Fast

**HMIS Rating** 1, 3, 0, B

**DOT Proper Shipping Name** UN 1950, Aerosols, Flammable, 2.1, Limited Quantity

VOC % (Federal) 60

VOC g/L (Federal) 441.96

VOC lbs./Gal (Federal) 3.68

Removal Remove with organic or hydrocarbon solvents

Units Per Case 12

Case Weight (lbs) 13

Working Temperature F 32 to 650 degrees

Working Temperature C 0 to 343 degrees

Propellant DME/152A

NFPA Aerosol Flammability Level 1

Independent Certifications UL recognized