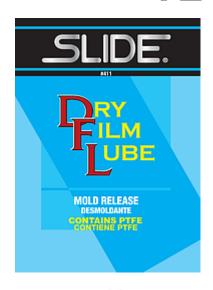


## **TECHNICAL DATA SHEET**



## DFL Dry Film Lube Mold Release Bulk/Liquid 41101HB, 41105HB, 41155HB

**Product Description** 

DFL Mold Release is an excellent, fast-drying release agent for injection molding where clarity and deep draw are important, especially with hard, brittle resins. It will not create "hydraulic effect" on deep drafted molds. Its "dry" formulation will not pick up dust or dirt and remains inert when exposed to corrosive reagents.

**Applications** 

Mold Release

**Unit Package Description** 

1, 5 and 55-gallon containers

**Generic Description** 

Dry Film Mold Release

Approx. Net Weight Fill per Gal.

7 pounds

Net Weight Fill

1 - 55 gallons

**Appearance** 

Slight White Coating

Odor

Alcohol

Flash Point F

53 degrees

Flash Point C

12 degrees

Base Type

PTFE

**Evaporation Rate** 

Fast

**HMIS** Rating

2, 3, 0, G

3

2, 3, 0, 0

**DOT Proper Shipping Name** 

UN1219, Proper Shipping Name - Isopropyl Alcohol Solutions, Hazard Class - 3, Packing Group - II

**VOC % (Federal)** 

93.55

VOC g/L (Federal)

739.44

**VOC Ibs./Gal (Federal)** 

6.17

Removal

Remove with organic or hydrocarbon solvents

Units Per Case

1

Various

Case Weight (lbs)

32 to 450 degrees

Working Temperature F
Working Temperature C

0 to 232 degrees

**Specific Gravity** 

0.791

