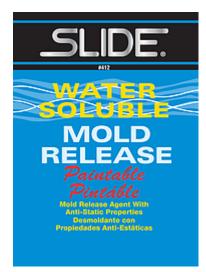


TECHNICAL DATA SHEET





Water Soluble Mold Release Aerosol 41212N

Product Description Water Soluble Mold Release permits complete

cleaning of molded parts. In most cases this release need not be removed prior to painting, hot-stamping or plating. Testing is recommended. Antistatic properties reduce dirt pick-up on molded parts.

Applications Mold Release

Unit Package Description 16 ounce aerosol

Generic Description Water Soluble Mold Release

Net Weight Fill 12 net ounces

UPC Code 858799000127

Appearance Clear Oily Colorless Liquid

Odor Ether like

Flash Point F Not Applicable

Flash Point C Not Applicable

Base Type Non-silicone fluid

Evaporation Rate Fast

DOT Proper Shipping Name UN 1950, Aerosols, Flammable, 2.1, Limited Quantity

VOC % (Federal) 48.5

VOC g/L (Federal) 443.94

VOC lbs./Gal (Federal) 3.7

Removal Remove with organic or hydrocarbon solvents

Units Per Case 12

Case Weight (lbs) 13

Working Temperature F 32 to 450 degrees

Working Temperature C 0 to 232 degrees

Propellant DME-134A

NFPA Aerosol Flammability Level 1