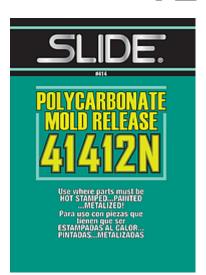


TECHNICAL DATA SHEET



Polycarbonate Mold Release Bulk/Liquid 41401PB, 41405PB, 41455PB

Product Description

Specially developed for polycarbonate resins, Polycarbonate Mold Release will not interfere with part bonding, heat sealing, laminating, ultrasonic welding or post-decorating. Approved by SABIC for use with Lexan* resin. *Lexan* is a registered trademark of SABIC.

Applications Mold Release

Unit Package Description 1, 5 and 55-gallon containers

Generic Description Mold Release for Polycarbonate Resin

Approx. Net Weight Fill per Gal. 6 pounds

Net Weight Fill 1 - 55 gallons

Appearance Clear Oily Colorless Liquid

Odor Mild, Petroleum-like

Flash Point F 25 degrees

Flash Point C Negative 4 degrees

Base Type Paintable Silicone Fluid

Evaporation Rate Fast

HMIS Rating 2, 3, 0, X

DOT Proper Shipping Name UN1206, Proper Shipping Name - Heptanes Solution,

Hazard Class - 3, Packing Group - II

VOC % (Federal) 95

VOC g/L (Federal) 675.58

VOC lbs./Gal (Federal) 5.64

Removal Remove with organic or hydrocarbon solvents

Units Per Case 1

Case Weight (lbs) Various

Working Temperature F 32 to 650 degrees

Working Temperature C 0 to 343 degrees

Specific Gravity 0.698



