

## TECHNICAL DATA SHEET



### DuraKote™ Mold Release Bulk/Liquid 41701PB, 41705PB, 41755PB

#### Product Description

DuraKote™ is a special air-drying release that will not transfer onto the molded part. It provides a dry, dust-free film on all hard-surfaced molds. It won't discolor and is paintable when it is baked on. This is a great mold release for rotational molding and acts as a semi-permanent solution when used for urethane and epoxy molding.

#### Applications

Mold Release

#### Unit Package Description

1, 5 and 55-gallon containers

#### Generic Description

Semi-Permanent Mold Release

#### Approx. Net Weight Fill per Gal.

8 pounds

#### Net Weight Fill

1 - 55 gallons

#### Appearance

Clear Oily Colorless Liquid

#### Odor

Mild, Petroleum-like

#### Flash Point F

25 degrees

#### Flash Point C

Negative 4 degrees

#### Base Type

Curable Silicone Fluid

#### Evaporation Rate

Fast

#### HMIS Rating

2, 3, 0, X

#### DOT Proper Shipping Name

UN1993, Proper Shipping Name - Flammable Liquid, n.o.s. (Heptane, Isopropanol), Hazard Class - 3, Packing Group - II

#### VOC % (Federal)

99

#### VOC g/L (Federal)

949.03

#### VOC lbs./Gal (Federal)

7.92

#### Removal

Remove with organic or hydrocarbon solvents

#### Units Per Case

1

#### Case Weight (lbs)

Various

#### Working Temperature F

32 to 600 degrees

#### Working Temperature C

0 to 315 degrees

#### Specific Gravity

0.675