

## TECHNICAL DATA SHEET



### Econo-Purge Purging Compound 473-45, 473-1500

#### Product Description

Econo-Purge quickly, economically and effectively removes old resin and color residue in extrusion, injection and blow molding operations. With operating temperatures of 330° - 610°F, Econo-Purge also works on hot runners and thoroughly purges manifolds with gates as small as 30 thousandths. Compared to competitive compounds, Econo-Purge emits little if any odor during purging.

#### Applications

Purging Compound

#### Unit Package Description

48 and 1,570 pound boxes

#### Generic Description

Purging Compound

#### Net Weight Fill

45 & 1,500 pounds

#### UPC Code

858799000684

#### Appearance

Resin Pellet

#### Odor

None

#### Flash Point F

>750 degrees

#### Flash Point C

>400 degrees

#### Base Type

Resin

#### Evaporation Rate

N/A

#### HMIS Rating

0, 0, 0, None

#### DOT Proper Shipping Name

Not regulated, Granules, NOI

#### Removal

N/A

#### Units Per Case

multiple sizes

#### Case Weight (lbs)

45 / 1,500

#### Working Temperature F

330 to 610 degrees

#### Working Temperature C

165 to 321 degrees

#### Propellant

N/A

#### NFPA Aerosol Flammability Level

N/A