

## TECHNICAL DATA SHEET



## MOLD

Safe for use with all plastics Seguro para ser usado con todos los plásticos

Use where parts must be painted, hot stamped or metalized Para uso en partes que tienen que pintárse, estampárse al calor o metalizárce







## Paintable Mold Release Bulk/Liquid 40001PB, 40005PB, 40055PB

Product Description This paintable mold release is UL recognized and

requires no special cleaning. It will not interfere with part bonding, heat sealing, laminating, ultrasonic welding or post-decorating operations. You get perfect finishes every time and more cycles per can

over other comparable releases.

**Applications** Mold Release

Unit Package Description 1, 5 and 55-gallon containers

Generic Description Paintable Mold Release

Approx. Net Weight Fill per Gal. 6 pounds

Net Weight Fill 1 - 55 gallons

Appearance Clear Oily Colorless Liquid

Odor Mild, Petroleum-like

Flash Point F 25 degrees

Flash Point C Negative 4 degrees

Base Type Paintable Silicone Fluid

**Evaporation Rate** Fast

**HMIS Rating** 2, 3, 0, X

**DOT Proper Shipping Name** UN1206, Proper Shipping Name - Heptanes Solution,

Hazard Class - 3, Packing Group - II

**VOC % (Federal)** 96.67

VOC g/L (Federal) 683.05

VOC lbs./Gal (Federal) 5.7

Removal Remove with organic or hydrocarbon solvents

Units Per Case

Case Weight (lbs) Various

Working Temperature F 32 to 650 degrees

Working Temperature C 0 to 343 degrees

Specific Gravity 0.698