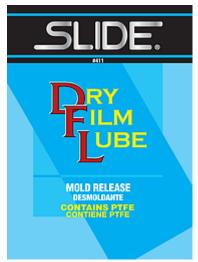


TECHNICAL DATA SHEET









DFL Dry Film Lube Mold Release Bulk/Liquid 41101HB, 41105HB, 41155HB

Product Description

DFL Mold Release is an excellent, fast-drying release agent for injection molding where clarity and deep draw are important, especially with hard, brittle resins. It will not create "hydraulic effect" on deep drafted molds. Its "dry" formulation will not pick up dust or dirt and remains inert when exposed to corrosive reagents.

Applications Mold Release

Unit Package Description 1, 5 and 55-gallon containers

Generic Description Dry Film Mold Release

Approx. Net Weight Fill per Gal. 7 pounds

Net Weight Fill 1 - 55 gallons

Appearance Slight White Coating

Odor Alcohol

Flash Point F 53 degrees

Flash Point C 12 degrees

Base Type PTFE

Evaporation Rate Fast

HMIS Rating 2, 3, 0, G

DOT Proper Shipping Name UN1219, Proper Shipping Name - Isopropyl Alcohol

Solutions, Hazard Class - 3, Packing Group - II

VOC % (Federal) 93.55

VOC g/L (Federal) 739.44

VOC lbs./Gal (Federal) 6.17

Removal Remove with organic or hydrocarbon solvents

Units Per Case 1

Case Weight (lbs) Various

Working Temperature F 32 to 450 degrees

Working Temperature C 0 to 232 degrees

Specific Gravity 0.791