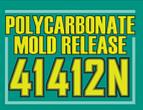
SLIDE.

TECHNICAL DATA SHEET





Use where parts must be HOT STAMPED...PAINTED ...METALIZED! Para uso con piezas que bienen que ser ESTAMPADAS AL CALOR... PINTADAS...METALIZADAS







Polycarbonate Mold Release Bulk/Liquid 41401PB, 41405PB, 41455PB

Product Description

Specially developed for polycarbonate resins, Polycarbonate Mold Release will not interfere with part bonding, heat sealing, laminating, ultrasonic welding or post-decorating. Approved by SABIC for use with Lexan* resin. *Lexan is a registered trademark of SABIC.

Applications	Mold Release
Unit Package Description	1, 5 and 55-gallon containers
Generic Description	Mold Release for Polycarbonate Resin
Approx. Net Weight Fill per Gal.	6 pounds
Net Weight Fill	1 - 55 gallons
Appearance	Clear Oily Colorless Liquid
Odor	Mild, Petroleum-like
Flash Point F	25 degrees
Flash Point C	Negative 4 degrees
Base Type	Paintable Silicone Fluid
Evaporation Rate	Fast
HMIS Rating	2, 3, 0, X
DOT Proper Shipping Name	UN1206, Proper Shipping Name - Heptanes Solution, Hazard Class - 3, Packing Group - II
VOC % (Federal)	95
VOC g/L (Federal)	675.58
VOC lbs./Gal (Federal)	5.64
Removal	Remove with organic or hydrocarbon solvents
Units Per Case	1
Case Weight (Ibs)	Various
Working Temperature F	32 to 650 degrees
Working Temperature C	0 to 343 degrees
Specific Gravity	0.698