

TECHNICAL DATA SHEET



Investment Wax Casting Mold Release 54882

Product Description	Investment Wax Casting Release is a silicone-based release agent formulated to help remove wax patterns from mold cavities. Non-paintable formulation.
Applications	Mold Release
Unit Package Description	16 ounce aerosol
Generic Description	Wax Mold Release
Net Weight Fill	12 net ounces
UPC Code	858799000905
Appearance	Clear Oily Colorless Liquid
Flash Point F	Not Applicable
Flash Point C	Not Applicable
Base Type	Silicone
Evaporation Rate	Fast
DOT Proper Shipping Name	UN 1950, Aerosols, Flammable, 2.1, Limited Quantity
VOC % (Federal)	47
VOC g/L (Federal)	433.87
VOC lbs./Gal (Federal)	3.62
Removal	Remove with organic or hydrocarbon solvents
Food Safety Citation (CFR)	21CFR 175.300
Units Per Case	12
Case Weight (lbs)	13
Working Temperature F	32 to 600 degrees
Working Temperature C	0 to 315 degrees
Propellant	DME/134A
NFPA Aerosol Flammability Level	1