

TECHNICAL DATA SHEET



Investment Wax Casting Mold Release 5482

Product Description

Investment Wax Casting Release is a silicone-based release agent formulated to help remove wax patterns from mold cavities. Non-paintable formulation.

Applications

Mold Release

Unit Package Description

16 ounce aerosol

Generic Description

Wax Mold Release

Net Weight Fill

12 net ounces

UPC Code

858799000905

Appearance

Clear Oily Colorless Liquid

Flash Point F

Not Applicable

Flash Point C

Not Applicable

Base Type

Silicone

Evaporation Rate

Fast

DOT Proper Shipping Name

UN 1950, Aerosols, Flammable, 2.1, Limited Quantity

VOC % (Federal)

47

VOC g/L (Federal)

433.87

VOC lbs./Gal (Federal)

3.62

Removal

Remove with organic or hydrocarbon solvents

Food Safety Citation (CFR)

21CFR 175.300

Units Per Case

12

Case Weight (lbs)

13

Working Temperature F

32 to 600 degrees

Working Temperature C

0 to 315 degrees

Propellant

DME/134A

NFPA Aerosol Flammability Level

1