

# TECHNICAL DATA SHEET



## 5% PEG Wax Casting Mold Release Aerosol 60883

### Product Description

This 5% PEG-based release agent for investment wax casting contains no silicone oil. Use this heavy-duty release for more complicated wax patterns. It does not require part washing prior to the slurry being applied.

### Applications

Mold Release

### Unit Package Description

16 ounce aerosol

### Generic Description

Wax Pattern Mold Release

### Net Weight Fill

11.5 net ounces

### UPC Code

000078776111

### Appearance

Clear Oily Colorless Liquid

### Odor

Ether like

### Flash Point F

Not Applicable

### Flash Point C

Not Applicable

### Base Type

Non-silicone fluid

### Evaporation Rate

Fast

### HMIS Rating

1,3,0,B

### DOT Proper Shipping Name

UN 1950, Aerosols, Flammable, 2.1, Limited Quantity

### VOC % (Federal)

57.49

### VOC g/L (Federal)

506.2

### VOC lbs./Gal (Federal)

4.224

### Removal

Remove with organic or hydrocarbon solvents

### Food Safety Citation (CFR)

21CFR 176.210(d)(3)

### Units Per Case

12

### Case Weight (lbs)

13

### Working Temperature F

32 to 450 degrees

### Working Temperature C

0 to 232 degrees

### Propellant

DME/152A

### NFPA Aerosol Flammability Level

3